

ALPHA® EXACTALLOY® PREFORMS

Tape and Reel packaging; Rectangles - use with solder paste

DESCRIPTION

ALPHA® Exactalloy® Preforms in tape and reel packaging provide an easy to implement method for increasing solder volume specifically targeted for use with solder paste and assembly applications. These solder rectangles do not contain flux, but rely on the flux present in solder paste to support reflow. Solder rectangles are inserted into solder paste to precisely increase solder volume. The entire family of solder rectangles in tape and reel packaging are placed with standard equipment, utilizing industry standard pick and place routines. The wide selection of progressive solder volume provides maximum flexibility and cost effectiveness, since a single preform can usually be chosen to provide exactly the added solder volume needed.

FEATURES & BENEFITS

Features

- ✓ Rectangles 1406, 1206, 0805, 0603, 0402, 03015, 0202, 0201 sizes, as well as many others, for use with solder paste
- ✓ Do not contain flux, but rely on the flux in solder paste for reflow
- ✓ Wide alloy flexibility, including common lead free and lead containing alloys used in PCB assembly
- ✓ Half height devices available – 0402H, 0603H & 0805H – ideal for placement under low standoff connectors
- ✓ Fast placement utilizing standard equipment
- ✓ 7" and 13" standard IEC reels available
- NEW Low Temperature Alloy – Sn42Bi57.6Ag0.4

Benefits

- ✓ Accelerates time to market by solving solder insufficiency issues without PCB layout changes
- ✓ Precisely increase solder volume in paste applications
- ✓ Ideal for pin in hole applications – and the elimination of wave soldering
- ✓ Reduces flux residues by reducing flux-solder ratio of standard solder paste
- ✓ Reduces flux spattering and mid chip solder balls by eliminating the need for overprinting solder paste
- ✓ Eliminate the use of step stencils
- ✓ Compatible with standard library pick and place routines
- ✓ Compatible with standard nozzle sizes
- ✓ Preforms available in all standard solder paste alloys

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APPLICATION

ALPHA Exactalloy Tape and Reel Preforms, when placed in solder paste, precisely increase solder volume. Only a portion of the preform needs to be in contact with the solder paste, providing significant implementation flexibility. Lead free preforms should contact the solder paste with at least 25% of the preform. Lead containing parts should contact the solder paste with at least 10% of the preform.

As a quick reference, the preform can be up to **4 times** the volume of the solder paste without diluting the flux excessively in AIR reflow or a stretch up to **10 times** under N2 reflow environment.

For applications that require a large preform inserted into a small paste deposit, use Ultra-Core flux core preforms. Please contact your Alpha representative for more information about flux core preforms. A separate Technical Bulletin is available.

PACKING & STORAGE

The parts are packaged in ESD safe reels. When properly stored (ambient Temperatures and dry), the shelf life is 2 years.

SAFETY

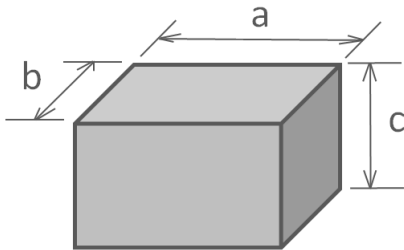
Consult the SDS for safety information. The most recent version of the SDS is available from alphaassembly.com

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PRODUCT INFORMATION



Legend

a = length

b = width

c = thickness

S = Symmetrical

H = "Half-height"

B = Customized

Tolerance (mm)

Regular ± 0.05 ± 0.05 ± 10%

Symmetrical (S) ± 0.03 ± 0.01 ± 0.01

Customized (B) ± 0.03 ± 0.03 ± 0.03

Size		Dimensions			Volume	Dimensions			Volume	Pb-Free	Sn-Pb	Low Temp
		a	b	c		a	b	c				
inch	mm	mm			mm ³	mil			mil ³			
0201	0503	0.47	0.28	0.28	0.037	18.5	11.0	11.0	2,249	✓	✓	✓
0202	0505	0.51	0.51	0.25	0.065	20.1	20.1	9.8	3,968	✓	✓	✓
03015S	06035	0.60	0.35	0.35	0.074	23.6	13.8	13.8	4,485	✓	✓	✓
0402H	1006	1.00	0.60	0.25	0.150	39.4	23.6	9.8	9,154	✓	✓	✓
0402	1005	1.00	0.50	0.50	0.250	39.4	19.7	19.7	15,256	✓	✓	✓
0402B	10055	1.00	0.55	0.55	0.303	39.4	21.7	21.7	18,460	✓	*	*
0603H	1608H	1.60	0.80	0.50	0.640	63.0	31.5	19.7	39,055	✓	✓	✓
0603	1608	1.60	0.80	0.80	1.024	63.0	31.5	31.5	62,488	✓	✓	✓
0805H	2013H	2.01	1.30	0.40	1.045	79.1	51.2	15.7	63,782	✓	✓	✓
0805	2013	2.01	1.30	0.76	1.986	79.1	51.2	29.9	121,186	✓	✓	✓
0805S	2013S	2.01	1.30	1.30	3.397	79.1	51.2	51.2	207,292	✓	✓	*
1206	3015	3.00	1.47	0.77	3.396	118.1	57.9	30.3	207,218	✓	✓	*
1306	3216	3.20	1.60	0.80	4.096	126.0	63.0	31.5	249,953	✓	✓	*
1406	3515	3.56	1.52	0.77	4.167	140.2	59.8	30.3	254,263	✓	✓	*

* production will depend on market demand, please check with your local sales representative for availability

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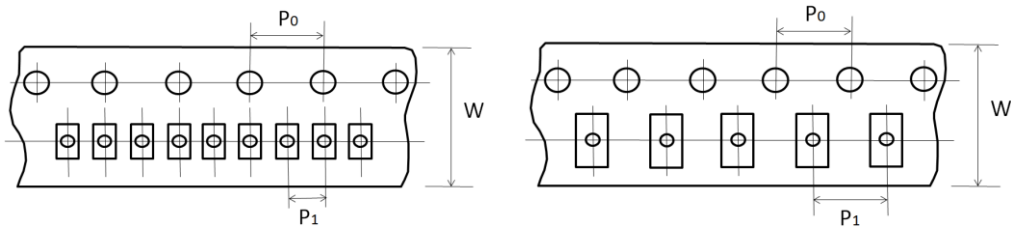
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TECHNICAL DATA

Standard	Alloy Designation		Melting or Solidus / Liquidus Temp °C
J-STD-006B	Pb-free	SAC305 / 387 / 357 / 405	217 - 221
	Low-temp	Sn42Bi57.6Ag0.4	138 / 139
	High-Reliability	Innotot	206 - 218
	Sn-Pb	Sn63Pb37 / Sn62Pb36Ag2	179 - 183
Proprietary	Low Silver	SACX Plus 0307	217 - 228

* Also available in other or special alloys on request.

Packaging			
Carrier Tape Width		8mm	
Pitch	P0	4mm	
	P1	≤ 0402	2mm
		≥ 0402	4mm
Reel Size		7" & 13"	



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CONTACT INFORMATION

To confirm this is the most recent issue, please contact Alpha Assembly Solutions

AlphaAssembly.com

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Also read carefully warning and safety information on the Safety Data Sheet. This data sheet contains technical information required for safe and economical operation of this product. READ IT THOROUGHLY PRIOR TO PRODUCT USE. Emergency directory assistance Chemtrec 1 - 800 - 424 - 9300.

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